

# Technical Bulletin

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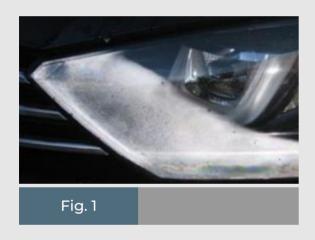


## **TIPS AND TRICKS**

Headlamp

All models

### **Condensation phenomena**



# There are two types of condensation:

#### 1. Normal condensation:

The moisture occurred inside the headlamp during the raining or car washing. The water is in **vapor state** and replacement is not required (see Fig. 1)



Fig. 2

#### 2. Abnormal condensation (water leak):

The water is locating in the bottom of the headlamp and cannot be removed by heating of the lamp.

The causes are **cracks** or **improper fitment** and the replacement is required see (Fig. 2)





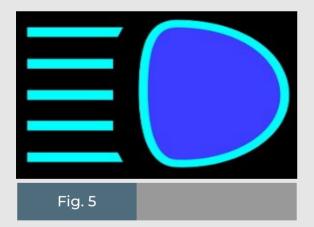
# Procedure of removing the vapor



Fig. 3



Fig. 4



1. Remove the **dust cover(s)** from behind of headlamp as shown in Fig. 3.

2. Check the headlamp ventilation and make sure there is **no blockage** as shown in Fig. 4.

3. Turn on the engine then switch on the **high beam lights** as shown in Fig. 5.

4. Keep the engine run on idle speed for **30 mins**.



