

Technical Bulletin

December 2020 TSB-VSA-VEC- 122020-01

NEWS

Water pump failure causes

Application

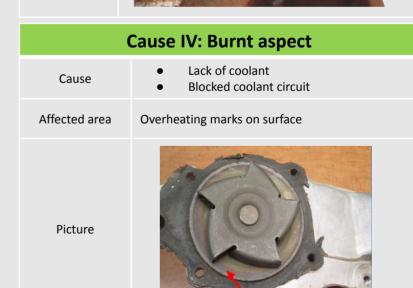
For all models Vehicles

Causes of water pump failure

Cause I: Limescale	
Cause	Tap water containing lime
Affected area	Scratches the surfaces of the mechanical seal
Picture	

Cause III: Cavitation		
Cause	 Poor condition of coolant (low boiling point) Air inside the coolant causing corrosion 	
Affected area	Surface corrosion	
Picture		

•	. Leakage		
		Cause II: Rust	
	Cause	 External agents trapped between the seal faces Incorrect system cleaning Bad coolant liquid 	
	Affected area	Damaged mechanical seal	
	Picture		





Technical Assistance 1-888-718-2536



Burnt aspect



1. Leakage

Cause V: Silicon seal on mechanical seal	
Cause	 Overheating Application of sealant where is not needed Excessive amount of sealant
Affected area	Mechanical seal area
Picture	

2. Damaged bearing

Cause I : Belt on pulley		Cause II : Wear belt	
Cause	Excessive tensionNon uniform friction	Cause	Misalignment of one of the belt components (idler, tensioner)
Affected area	Bearing surface	Affected area	Belt surface area
Picture		Picture	







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2. Damaged bearing

Cause III: Belt wear Low belt tension Cause Penetration of foreign matter Affected area Cut and wear in belt contact area Picture

Cause IV: Damaged tensioner		
Cause	Wrong fitting	
Affected area	Damaged in belt tensioner	
Picture		

Cause V: Pitting on bearing shaft		
Cause	 Excessive tension on bearing Sudden overload due to external causes Bad assembly/performance of some belt idler 	
Affected area	On bearing shaft	
Picture		

Cause VI: Shaft breakage	
Cause	Sudden overloadImbalance
Affected area	Breakage of shaft
Picture	



