





Technical Bulletin

May 2023, TSB-VSA-BRA-052023

FITTING INSTRUCTIONS

Rear caliper repair process

Application for

Traditional rear brake caliper

Disassembly steps



Step 1 - Remove the spring from the parking brake actuation lever



STEP 2 - Applying movement to the lever, bring the piston to the end of its stroke



STEP 3 - Release the piston dust cap



STEP 4 - Turn itself left to retire the piston. While turning it, pull on it













STEP 5 - Take out the dust cap



STEP 6 - Remove the outside piston seal inside the caliper



STEP 7 - Disassemble the seeger ring from the brake piston



STEP 8 - Dismount the piston actuator screw



STEP 9 - Unclamp the seal from the piston actuator screw









Assembly steps



STEP 1 - Replace the pressure seal from the piston actuator screw



STEP 2 - When assembling the seal, take care of the position.
WRONG SIDE



STEP 2 - The lips must be looking to the internal caliper chamber.
RIGHT ASSEMBLY



STEP 3 - Install the piston driving screw into the caliper piston



STEP 4 - Install the outside piston pressure seal into the caliper



STEP 4 - Install the piston driving screw into the caliper piston













STEP 5 - Before mounting the piston into the caliper, assemble the dust cap over the piston



STEP 6 - Place the assembly in the caliper



STEP 7 - Assemble the piston, matching the piston actuator screw with the caliper side



STEP 8 - Place the dust cup on the piston mounting base



STEP 9 - When rotating it, take care about the correct positioning of the dusts cap lips



STEP 10 - Install the spring from the parking brake actuation lever



